



 **GammaStone**

Every façade
has its own story.

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GammaStone is synonymous with creativity and excellence, the qualities that stem from our 50 years of experience in the stone industry and our tireless dedication in realizing high performance products. Clients from all over the world have certified our products in terms of quality, versatility, reliability and performance. With its extensive experience in the stone industry, our company highlights the materials and brings out the utmost quality using modern technology and engineering.

Our panelized solutions can be made with a variety of materials such as natural stone, porcelain, glass, UHPC Plus, mosaic and brick. Each solution is characterized by compactness, excellent technical characteristics, extraordinary resistance and incomparable aesthetics that complement any architectural style. The countless Air Technology solutions satisfy every aesthetic preference; the panels are suitable for both outdoor and indoor applications in classic and modern projects.

GAMMASTONE IN THE WORLD

Best certified
Company of Panels
integrated in
Façade Systems

300.000

Sqft Production facility

50

Years of Experience

2

Production Sites

100%

Made in Italy



Iotti + Pavarani Architetti e Artecna. Uffici
Reale Group a Torino. Photos: Fernando
Guerra I FG+SG fotografía de arquitectura.



02

GammaStone AIR patented panels are manufactured by state-of-the-art manufacturing equipment enabling the production of lightweight natural stone, porcelain, glass, UHPC Plus, mosaic and brick panels in large format sizes up to 4200x1500mm (approximately 13 x 5 feet).GammaStone AIR panels are extremely light and have a very high resistance to shocks, bending and compression resulting from the use of innovative materials used in the aerospace industry. GammaStone AIR panels represent a cutting-edge solution that guarantees high performance standards and unparalleled aesthetic beauty.

The GammaStone AIR system allows the designer to confidently specify large format panels. The panels are mechanically anchored allowing a simple fixing to the support. The resistance to wind load is considerably higher than any technical requirement imposed by current regulations even in climatic areas subject to extreme weather conditions such as monsoons and hurricanes. The GammaStone AIR product is protected by a patent (patent n. RM2013A000068).

AIR
TECHNOLOGY

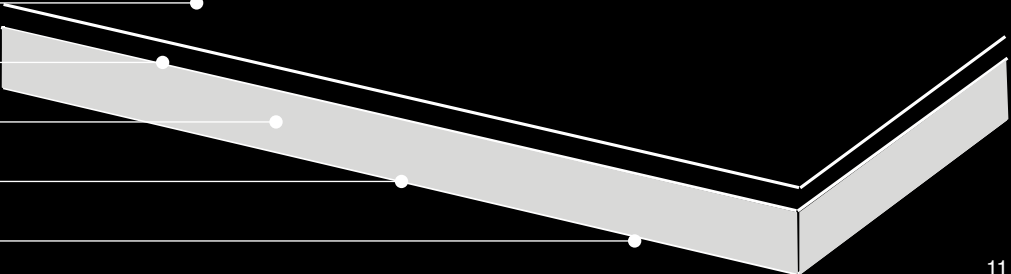
UHPC Plus / Natural / Glass / Brick / Gres / Nynox

Fibreglass

Structural core

Fibreglass

Stainless steel





Large format up to
4200x1500 mm



Easy Installation



Energy Saving



Acoustic Insulation



Customisable
Solutions



Resistant to
thermal shocks



Monolithic
architectural elements



Invisible
Fixing System



Impact Resistant



Lightweight
(weight of 14 kg/sqm)



Fire Resistant



Resistance to Neutral
Salt Spray (NSS)



Bending Resistant



Re-qualification
of buildings



Resistant
to hurricanes



03

SURFACES



Natural Air

Natural stones give the buildings a beauty that defies the centuries, emitting magnificence and sophistication. The wide range of marble, granite, travertine and other natural stones, and the various types of processing enable the fulfilment of every architectural requirement. The available sizes depend on the block size and the maximum size is 3200×1500 mm. The panel is composed of a slim natural stone slab, a structural core inserted between two fibreglass mats and a 0.5 mm-thick stainless-steel plate.



Roman Travertine



Granite Ivory White



Marble Bianco Asiago Contro



Indiana Limestone

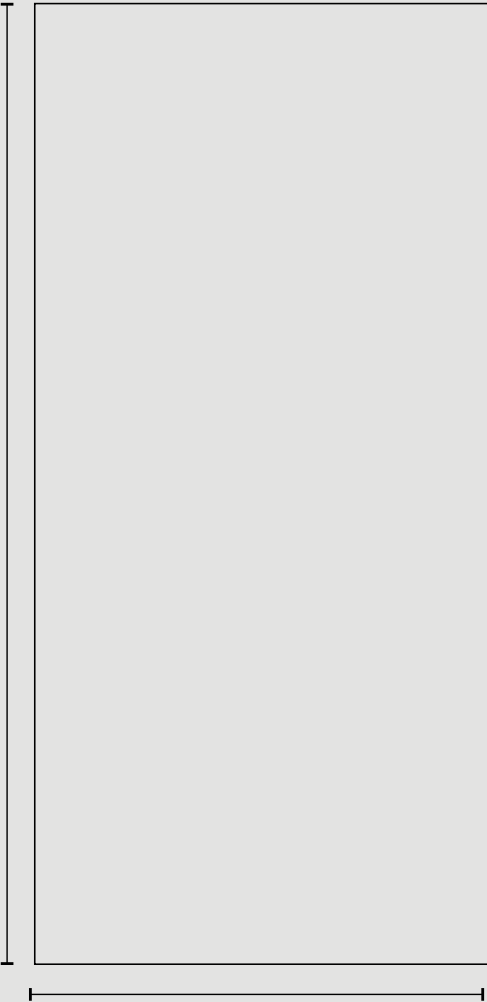


Marble Crema Marfil



Choose the quarry and customize it

Max Panel Sizes
3200 x 1500mm

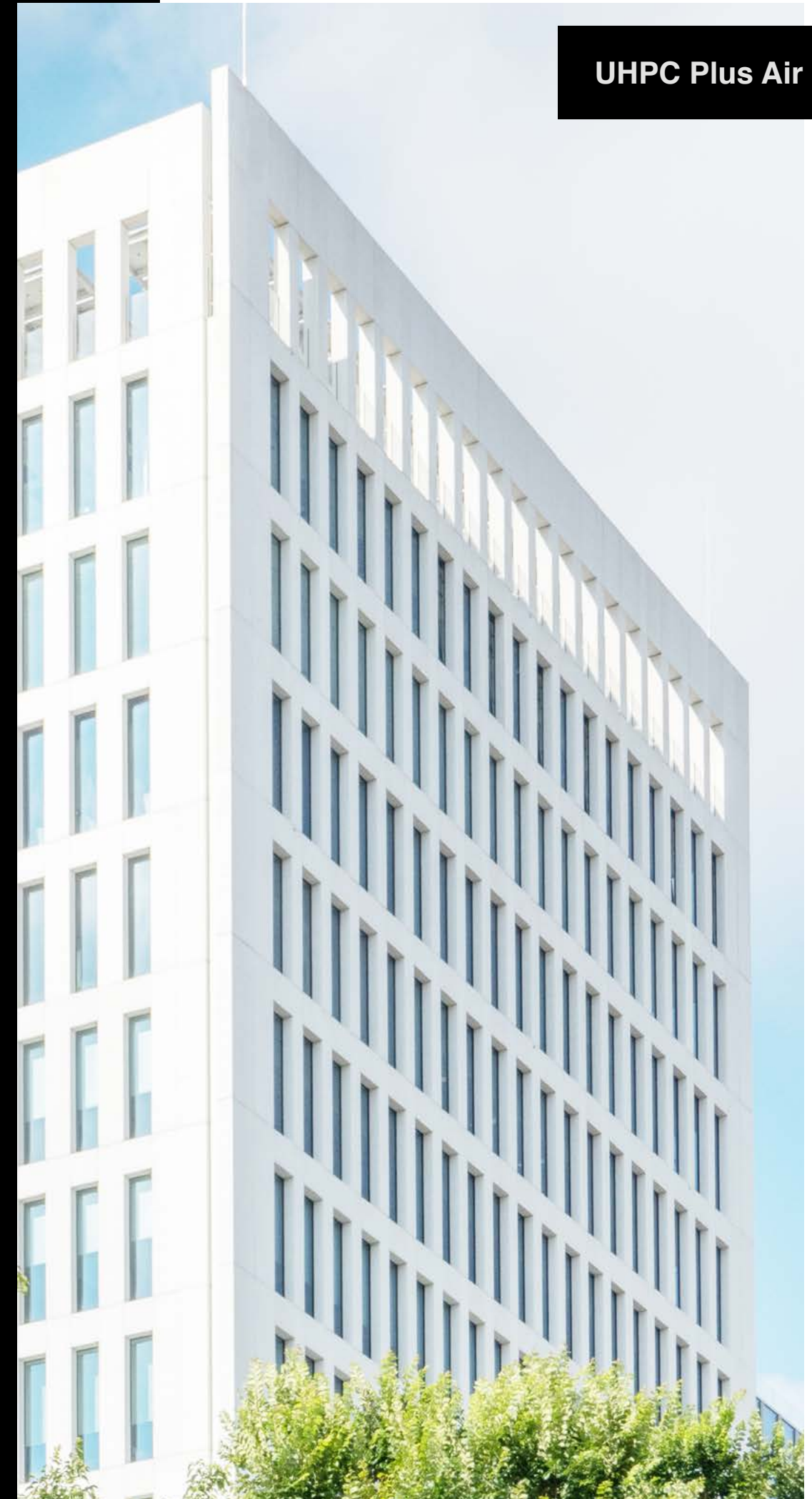


	Max panel sizes 3200x1500mm ~ 10' 6" x 4' 11"
	Weight 28 kg/m², 5.7 lb/sqft 36 kg/m², 7.4 lb/sqft
	Panel Thickness 19 mm; 48/64" 23 mm; 29/32" Stone Thickness 8 mm; 20/64" 12 mm; 15/32"
	Finishes 4 treatments + 22 Sandblasting
	Material Travertine, Marble, Limestone, Granite
	Fire Rating (EN-13501) B-s1d0 as standard A2-s1 d0 on request

Natural Air



UHPC Plus Air





UHPC Plus Air

GammaStone UHPC Plus AIR is an ultra-high performance concrete panel that is lightweight and extremely strong. Architects can design the façade in UHPC Plus to achieve a concrete appearance without placing excessive stress on the underlying structure, making it a unique solution for high-rise buildings. The UHPC Plus AIR panel consists of a thin ultra-high-performance concrete slab and a structural core placed between two glass fiber mats and supported by a 0.8 mm thick stainless steel plate. The total panel thickness is 19mm and the total weight is 24kg/sqm. The maximum size is 3600x1500mm. Made-to-size elements are cut to the correct size with water jets. All GammaStone UHPC Plus AIR panels can be customized in shape, color, and surface finish to suit the designer's requirements.



STONE 2.0
Rosso Verona



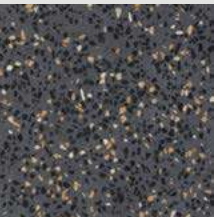
STONE 2.0
Breccia Pernice



STONE 2.0
Botticino



STONE 8.0
Grigio Cenere

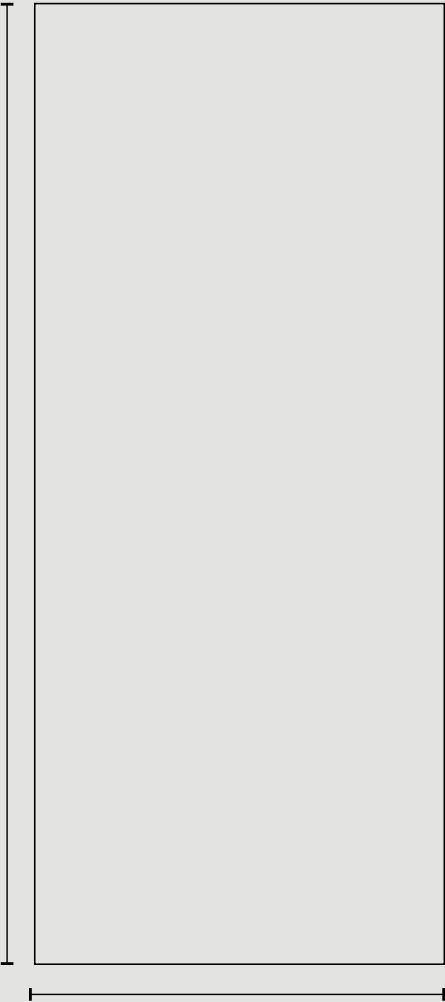


STONE 8.0
Nero Ebano/Giallo Mori



Choose the quarry
and customize it

Max Panel Sizes
3600 x 1500mm



Max panel sizes
3600×1500mm
~ 11' 9 3/4" x 4' 11"



Weight
24 kg/m², 4.9 lb/sqft



Panel Thickness
19 mm; 3/4"



UHPC Thickness
8 mm; 5/16"



Finishes
2 treatments



Colors
30 colors + other
colors on request



Fire Rating (EN-13501)
B-s1d0 as standard
A2-s1 d0 on request



Nynox Air

Nynox Air is an innovative cladding system that combines contemporary design and composite technology in a high-performance solution. Thanks to its lightweight ceramic core, enclosed between two layers of stainless steel, it ensures structural strength, reduced weight, and remarkable visual impact, making it ideal for ventilated façades in both residential and commercial settings. With a total thickness of 12 mm, each panel is built to last: the outer stainless steel layer offers an elegant, weather-resistant finish, while the ceramic core reinforced with fiberglass provides excellent stability and durability. The inner steel layer completes the structure, delivering full protection and long-term performance.



Marble



Concrete



Metal



Wood

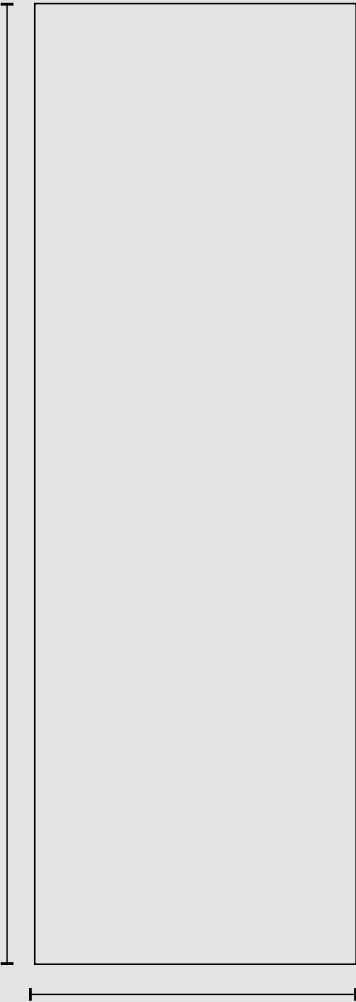


Fabric



488 TEXTURES

Max Panel Sizes
4200 x 1500mm



Max panel sizes
4200x1500mm
~ 13' 9" x ~ 4' 11"



Weight
22 kg/m², 5.7 lb/sqft



Total Thickness
8 mm; 5/16"

Steel Thickness
0.8 mm; 1/32"



Finishes
1 treatment



Colors
488 colors

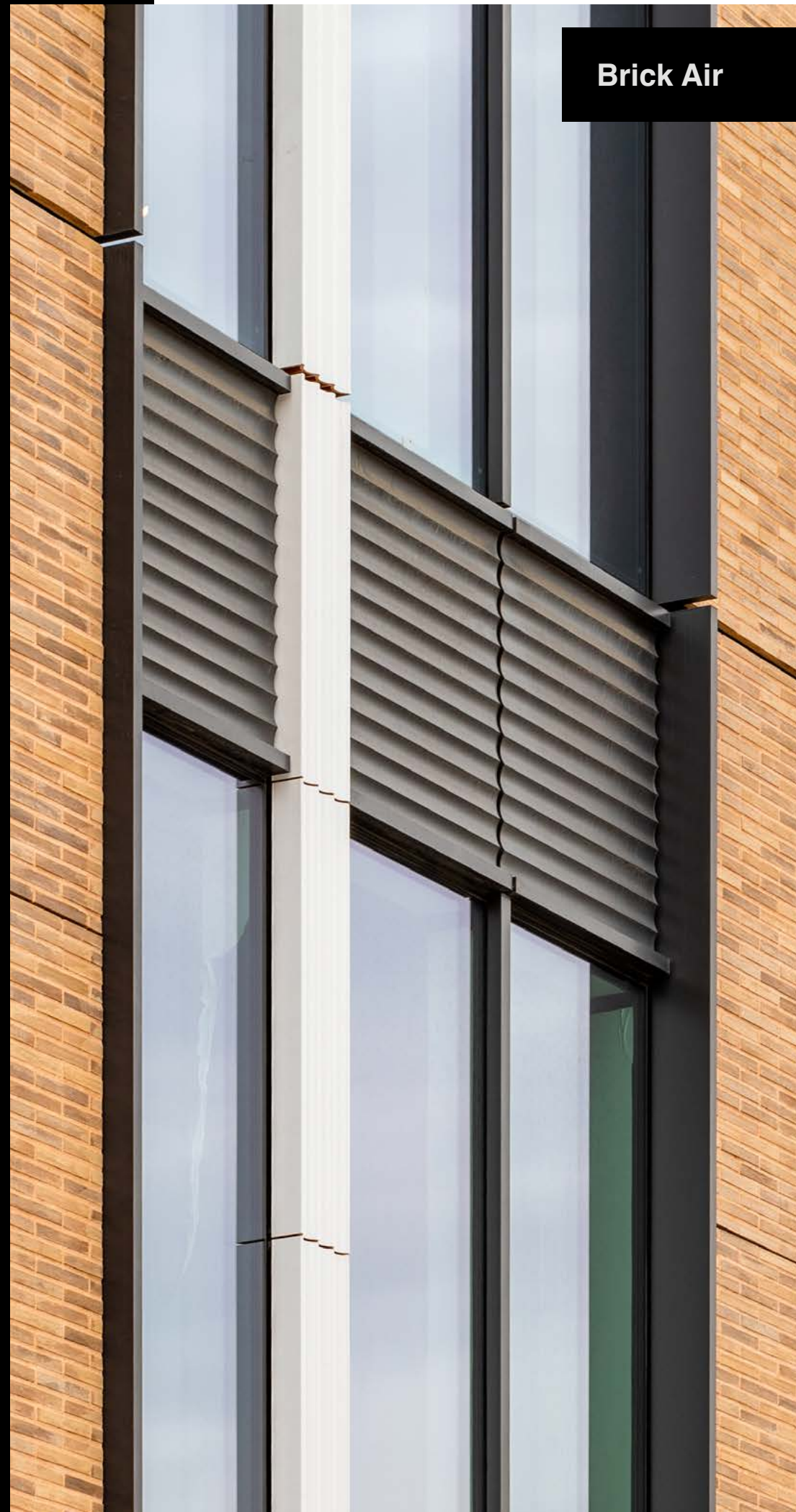


Fire Rating (EN-13501)
B-s1d0 as standard
A2-s1 d0 on request

Nynox Air



Brick Air





Brick Air

The GammaStone Brick AIR solution allows dry installation of Klinker or porcelain bricks with the advantages of a fast installation and beautiful aesthetics. The panels are delivered ready for installation, with the bricks pointed. The joints between panels are designed to guarantee a unique effect on the entire façade.



Facing bricks
GBWA



Facing bricks
Princeton



Klinker - Escape



Klinker - Fold

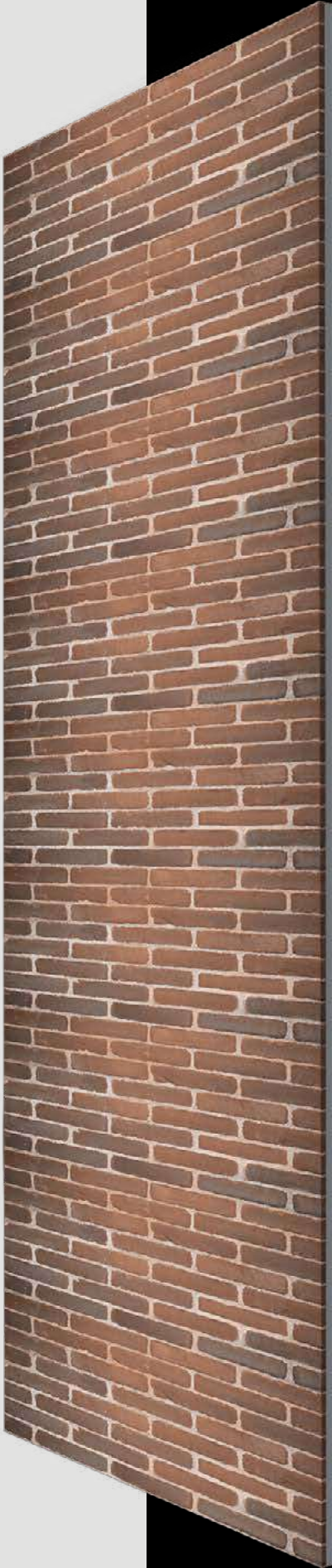
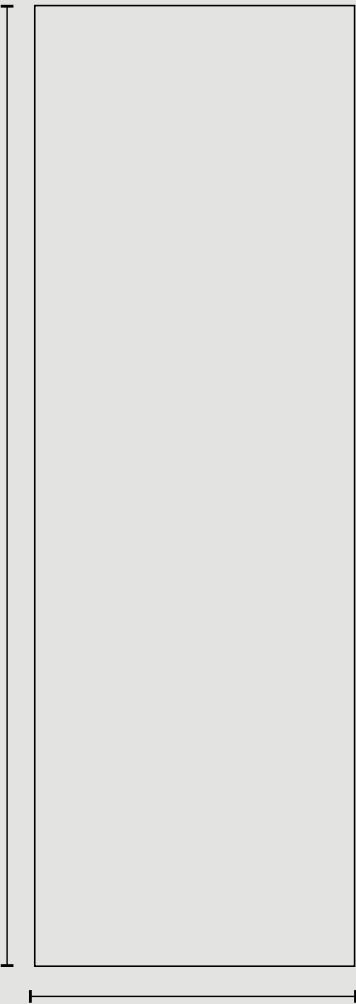


Klinker - Iron



Choose the quarry
and customize it

Max Panel Sizes
3000 x 1000mm



Max panel sizes
3000x1000 mm
~ 9' 10" x 3' 3 1/4"



Weight
17 kg/m²; 3.5 lb/sqft
32 kg/m²; 4.5 lb/sqft



Panel Thickness
18 mm; 23/32"
26 mm; 11/32"



Brick Thickness
7 mm; 9/32"
15 mm; 19/32"



Finishes
Brick Gres, Klinker,
Facciavista



Solution
Without Zip



Fire Rating (EN-13501)
B-s1d0 as standard
A2-s1 d0 on request



Glass Air

The glass, with its timeless beauty and extreme flexibility of use, gives majesty and elegance to the buildings and places. The wide selection of colors, the various compositions and processes allow to meet all architecture requirements and endless customization. The most important glass manufacturers in the world, our partners, enable us to offer multiple solutions: varnished, reflecting, screen-printed glass and more. Available sizes up to 4200×1500 mm and all sub sizes obtained by cutting the standard ones. The panel is composed of a ultraslim glass slab, a structural core inserted between two fiberglass matting and a stainless steel plate of 0,5 mm thickness. The float or tempered glass is applied depending on the sizes and required applications.

White

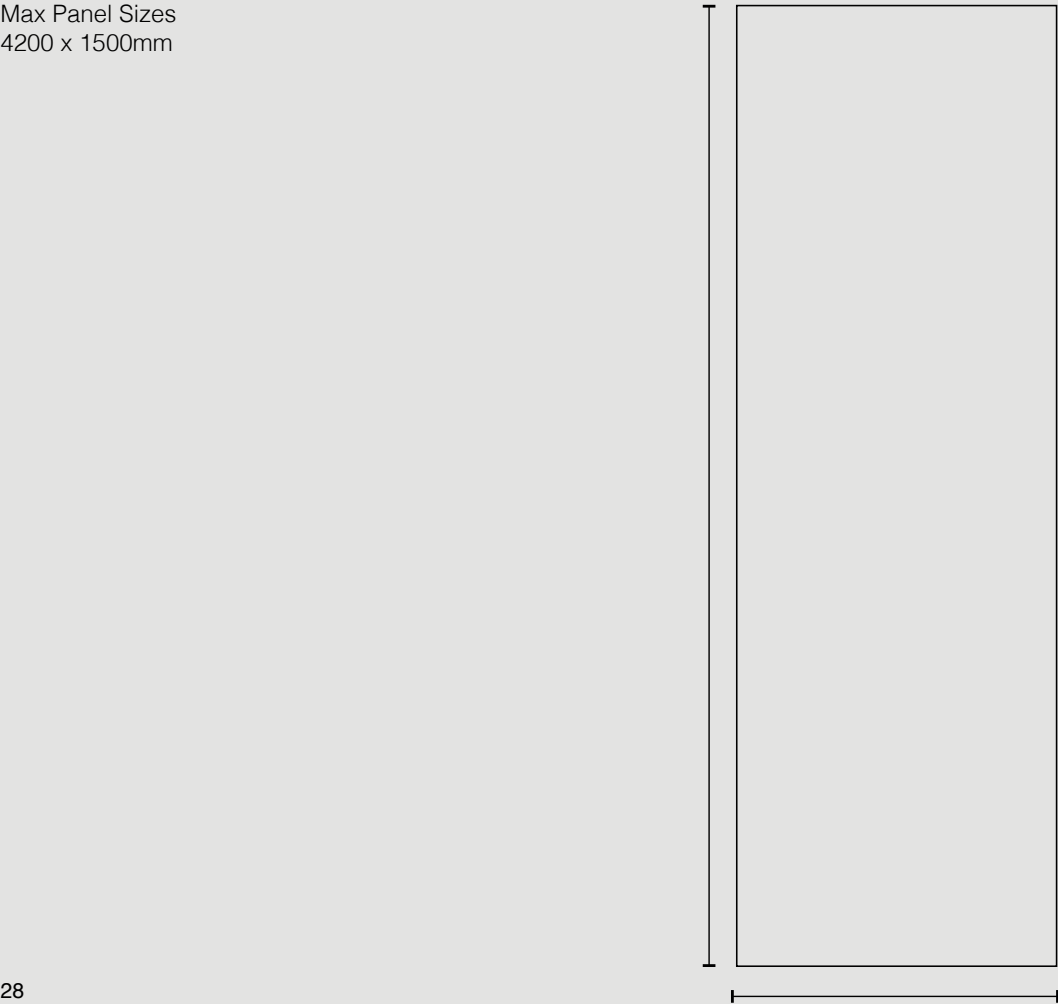
Gray

Brown

Taupe

Pearl white

Choose the quarry and customize it

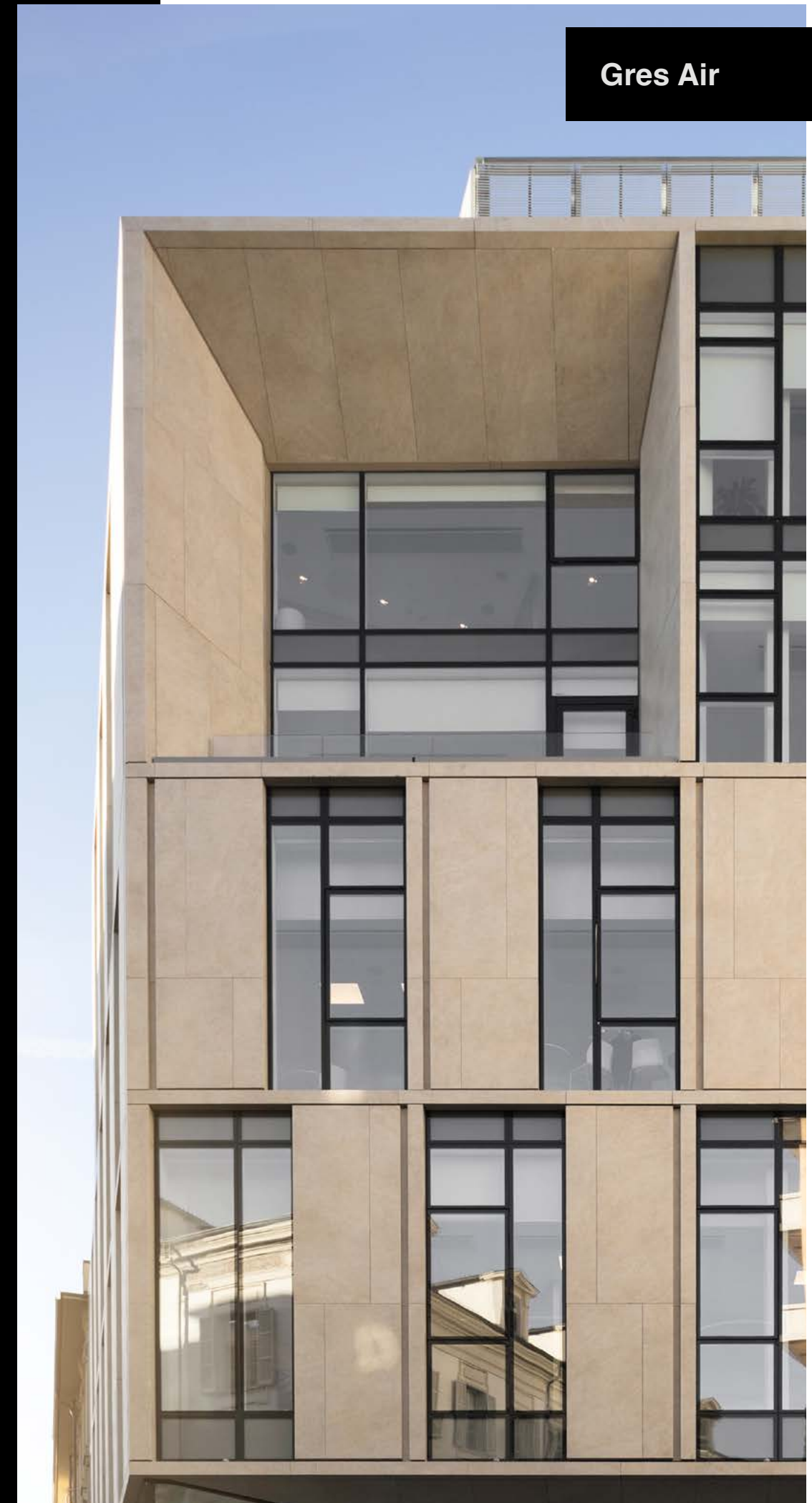


	Max panel sizes 4200x1500 mm ~ 13' 9 1/4" x 4' 11"	
	Weight 21 kg/m²; 4.3 lb/sqft	
	Panel Thickness 17 mm; 43/64"	Glass Thickness 6 mm; 15/64"
	Treatments Float, Tempered	
	Colors 32 colors, other colors on request	
	Fire Rating (EN-13501) B-s1d0 as standard A2-s1 d0 on request	

Glass Air



Gres Air





Gres Air

The GammaStone AIR large-format porcelain gres panel is a high-tech product that meets all architectural design requirements and represents a fundamental element of furnishing. GammaStone uses only the highest quality porcelain gres made in Italy. GammaStone's high-quality porcelain gres is a compact, hard, colored ceramic material produced through sintering at temperatures of approximately 1200-1400°C, until reaching a non-porous and waterproof vitrification. Porcelain gres guarantees optimal resistance to scratches, wear and tear, UV rays, stains and moulds.



Harvest Soil



Moon Ash



Mild Taupe



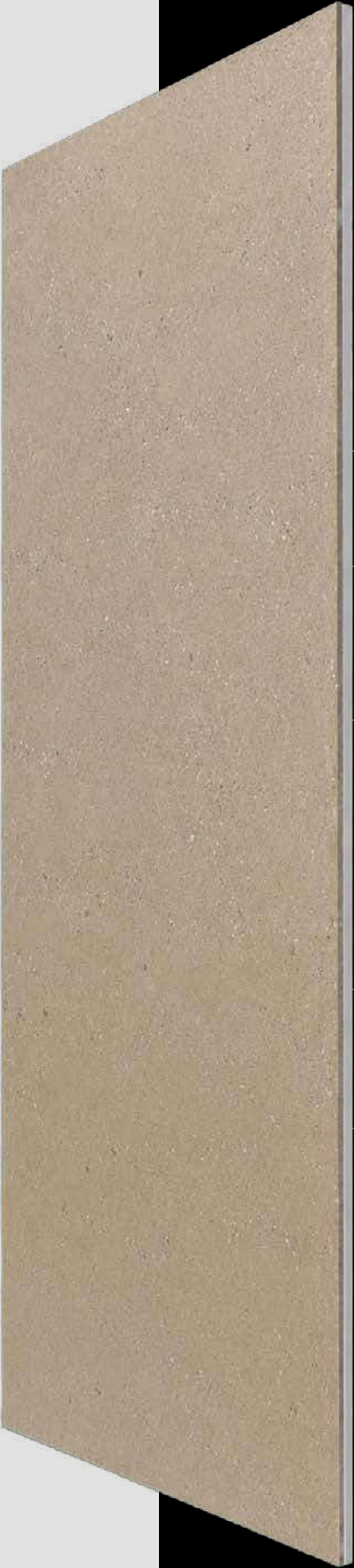
Shadow Earth



Sunset Clay



Choose the quarry and customize it



Max panel sizes
3200×1500 mm
126"×59"



Weight
14 kg/m²; 2.9 lb/sqft
19 kg/m²; 3.9 lb/sqft
21 kg/m²; 4.3 lb/sqft



Panel Thickness
14 mm; 35/64"
16 mm; 5/8"
17 mm; 43/64"

Porcelain Thickness
3 mm; 1/8"
5 mm; 13/64"
6 mm; 15/64"



Colors
Marble, Wood,
Cement, Metal,
Unicolour



Fire Rating (EN-13501)
B-s1d0 as standard
A2-s1 d0 on request

Porcelain Smart Air+



Harvest Soil



Moon Ash



Mild Taupe



Shadow Earth



Sunset Clay



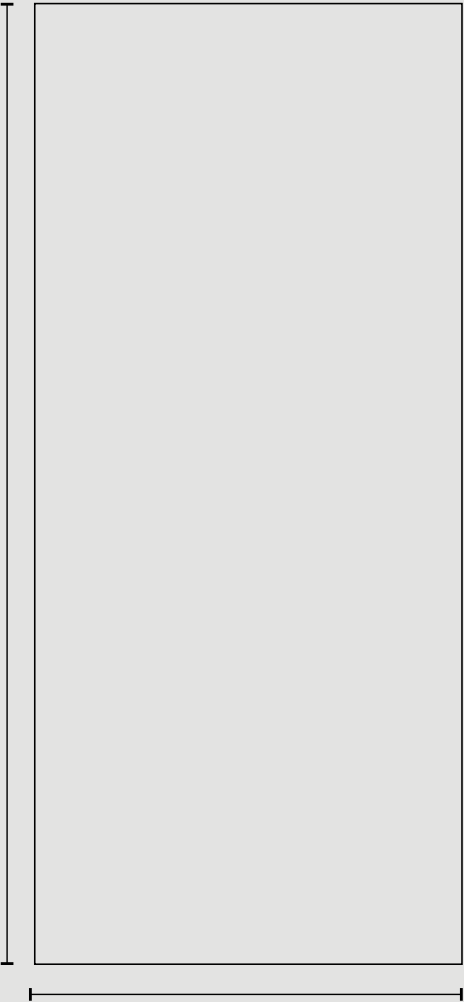
Choose the quarry and customize it



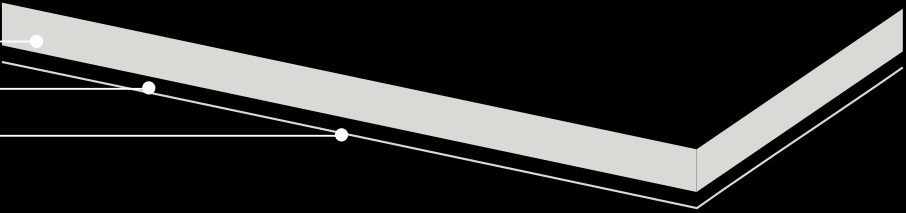
Max panel sizes
3200×1500 mm
126"×59



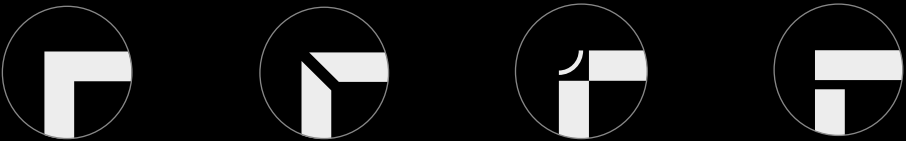
Weight
20 kg/m²; 4.1 lb/sqft



6mm porcelain tile
Fibreglass
0,8mm stainless steel



Corner Types



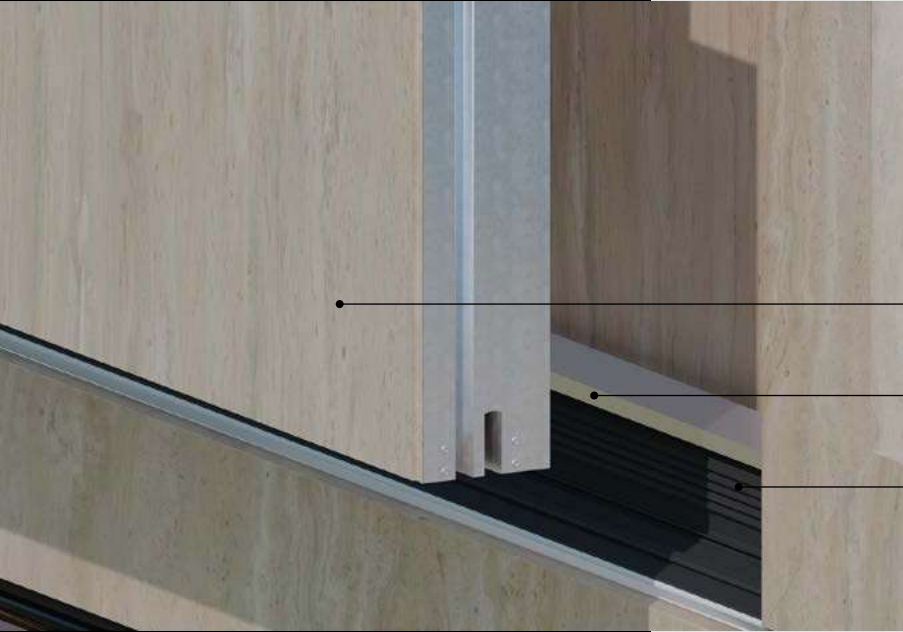


04

SYSTEMS

Gamma Wall

-  Large format
-  Thermal insulation
-  Acoustic insulation
-  Impact resistant
-  Resistant to hurricanes
-  Resistant to thermal shocks
-  Energy saving
-  100% prefabricated



External finish - textured stainless steel

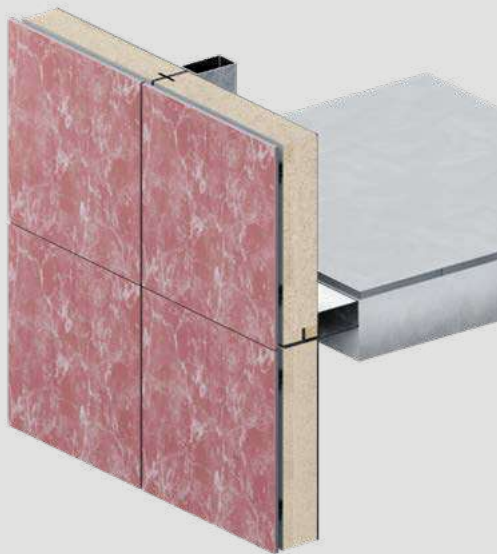
Mineral wool insulation

Gasketed system



Gamma Wall Air+

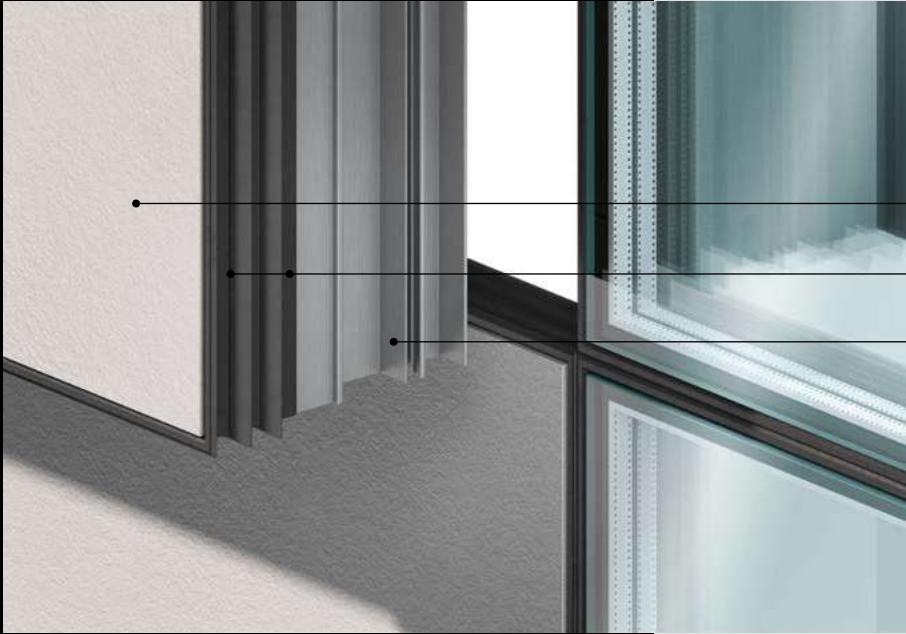
The natural stone Gamma Wall Air+ system combines the authentic elegance of marble and granite with a lightweight, durable, and high-performance structural framework that facilitates installation. It offers durability, weather resistance, and a unique aesthetic appeal, making it ideal for prestigious architectural projects.



Unitized Facade

-  Large format
-  Thermal insulation
-  Acoustic insulation
-  Impact resistant
-  Resistant to hurricanes
-  Resistant to thermal shocks
-  Energy saving

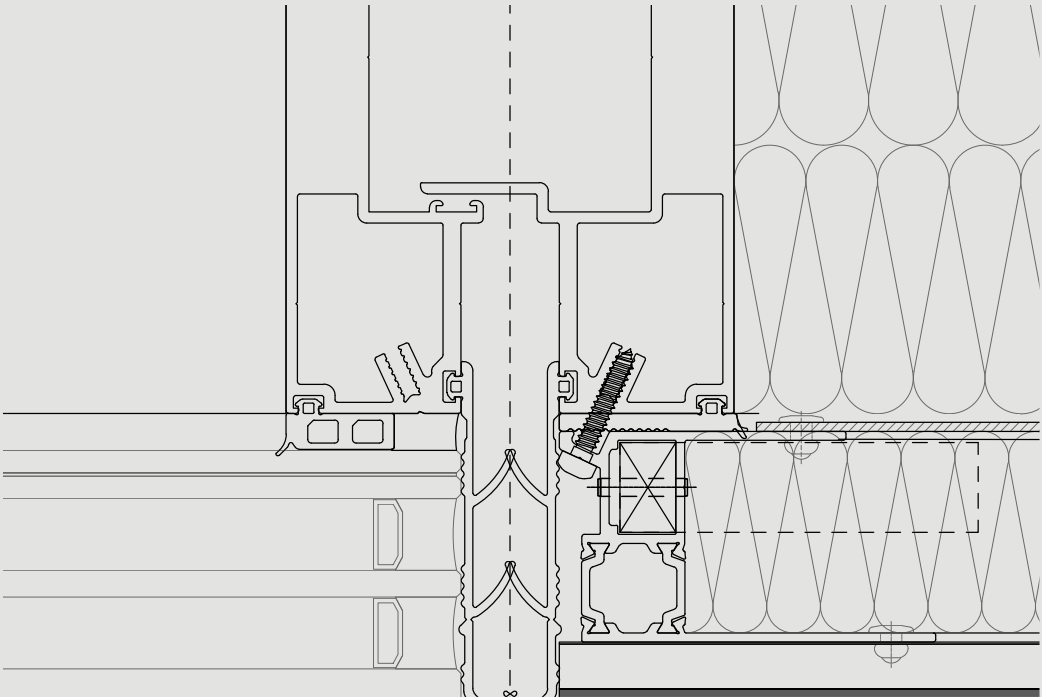
GammaStone AIR cladding solution seamlessly integrates seamlessly with any continuous-panel façade system. This cladding provides high thermal resistance, contributing to the thermal insulation of the building while maintaining minimal thickness and high aesthetic value.



GammaStone AIR

Gaskets

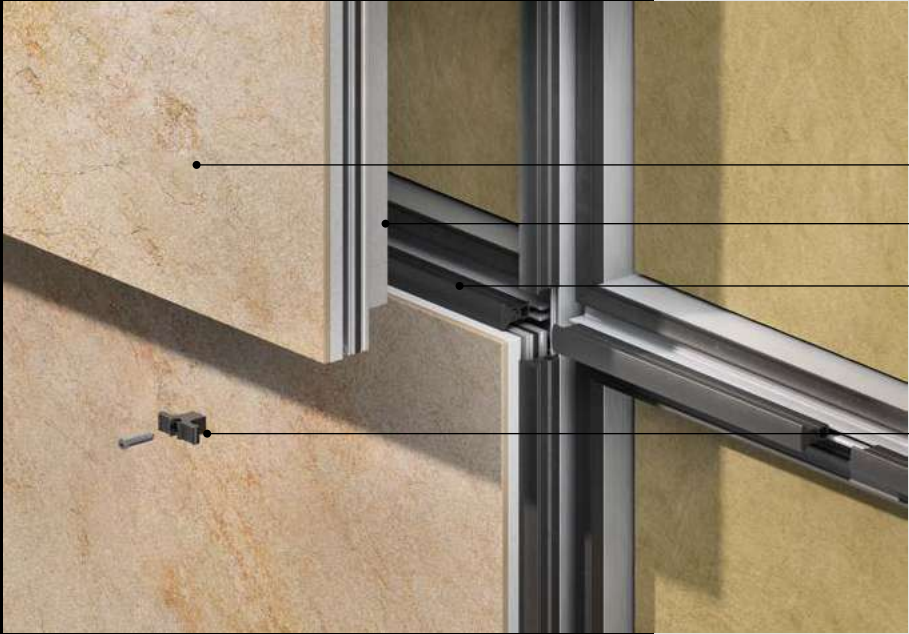
Aluminum Frame



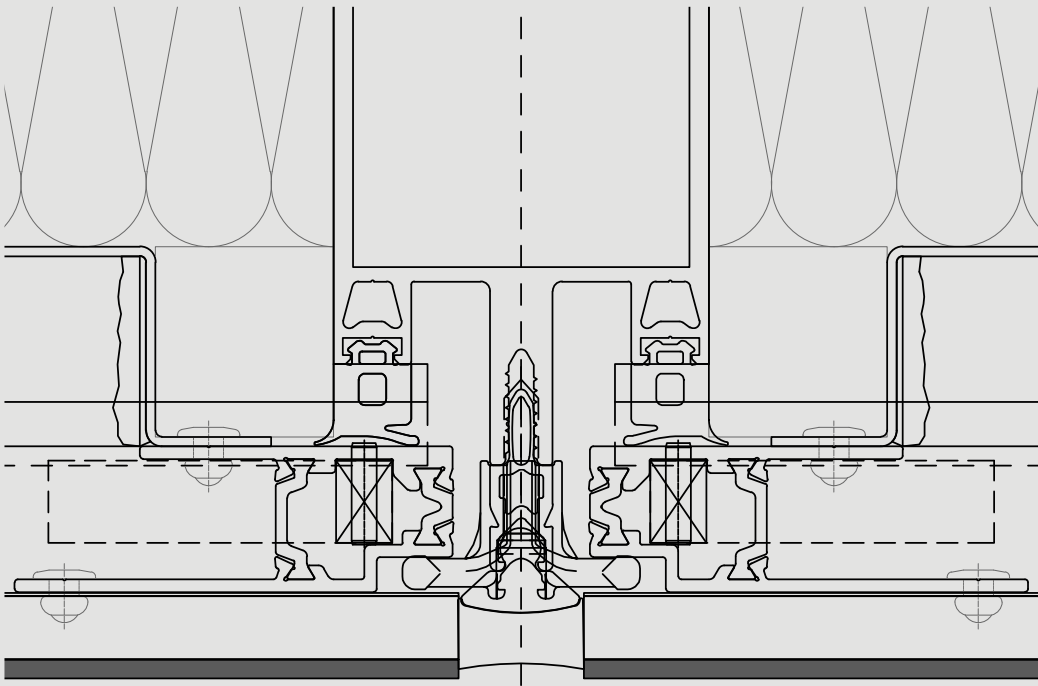
Stick Facade

-  Large format
-  Thermal insulation
-  Acoustic insulation
-  Impact resistant
-  Resistant to hurricanes
-  Resistant to thermal shocks
-  Energy saving

Stick Facade is a GammaStone Air cladding solution that integrates seamlessly with any Mullion and Transom curtain wall system. This system provides high thermal resistance, contributing to the thermal insulation of the building while maintaining minimal thickness and high aesthetic value.



- GammaStone AIR
- Aluminum Frame
- Gasket
- Toggle



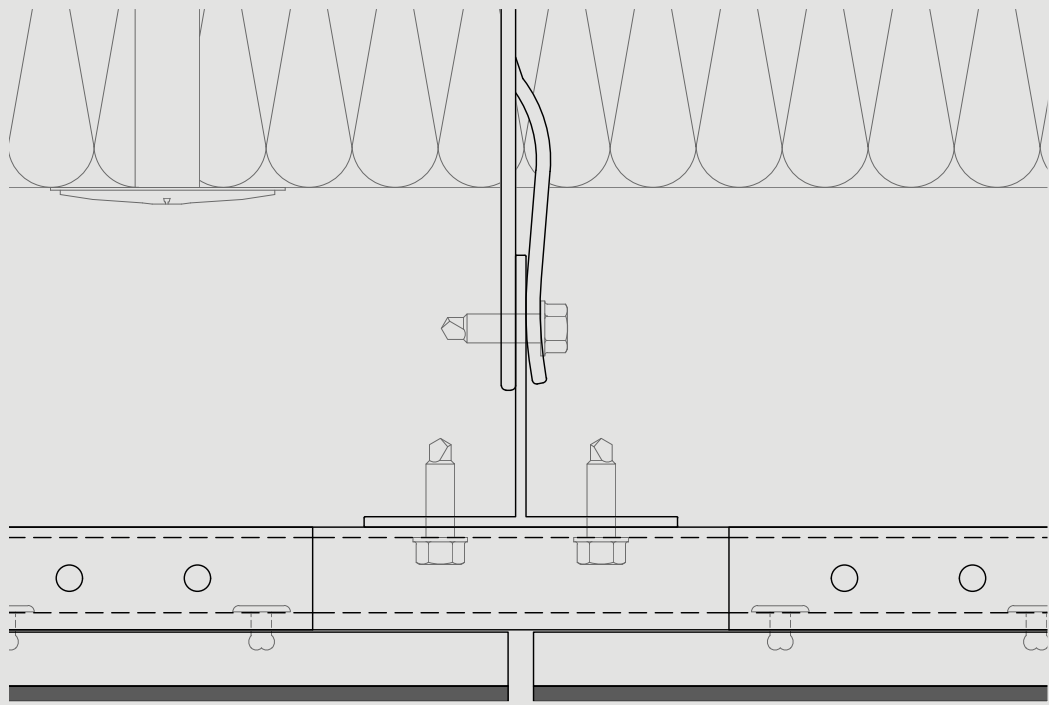
Ventilated Facade

-  Large format
-  Thermal insulation
-  Acoustic insulation
-  Impact resistant
-  Resistant to hurricanes
-  Resistant to thermal shocks
-  Energy saving

Our ventilated facades, the result of an intensive research process, are a response to the widespread need for efficient thermal and acoustic insulation for homes, workplaces etc. with structures and materials that, at the same time, guarantee an unalterable aesthetic beauty.



- GammaStone Clip
- GammaStone Rail
- GammaStone AIR
- Aluminum Substructure



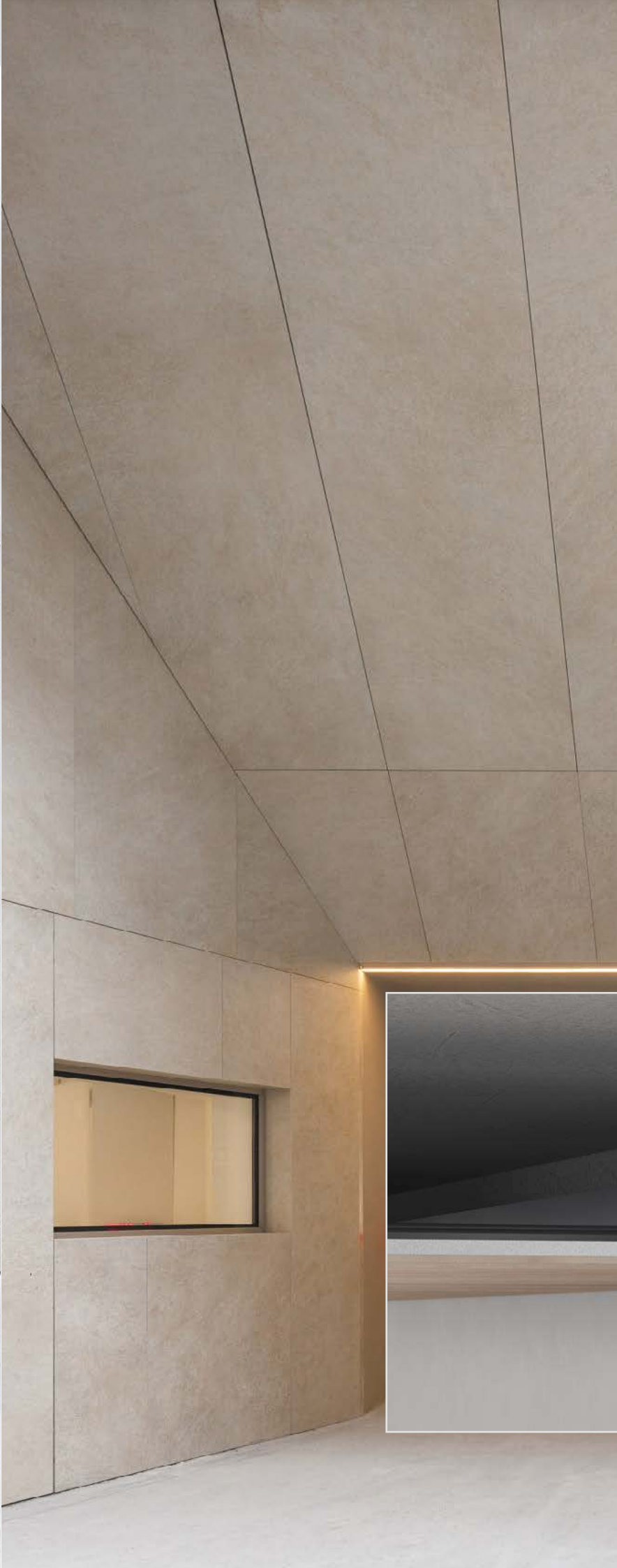
Interior Wall Cladding

GammaStone AIR allows you to dry coat entire walls in a very short time and with maximum cleaning, also leaving a gap between panel and masonry useful for wiring the systems.



Ceiling Cladding

GammaStone AIR panels adapt perfectly to ceilings and thanks to the extreme lightweight are the ideal solution for architects and interior designers.



Fixing System

-  Mechanical Fixing
-  Structural Stainless Steel Rivet
-  Over 400 kg/clip pull out resistance
-  Integrated Adjusting Systems
-  Finishes
Black Anodized Aluminum

The system consists of clips and rails manufactured by GammaStone in black anodized aluminum. The clip is fixed on the back of the GammaStone AIR panel with two rivets. The upper clips have holes where you can insert screws for adjustment. Thanks to the concealed fixing elements, the GammaStone panels provide the designer an easy installation sysSem.

Adjusting screw

GammaStone Clip

GammaStone Rail

Aluminum Substructure



Easy Air

EasyAir aims to bring our patented and innovative technology, until now reserved exclusively for large buildings, into every home. Designed for both interior and exterior applications, it can be customized to meet any requirement through custom cutting during installation. Moreover, our specially designed dry hanging system makes installation simple and quick.

NATURAL AIR



Limestone Gray



Limestone Beige

UHPC - Optional surface treatment



Honed



Bush-Hammered



OUTDOOR SYSTEM

EasyAir is highly versatile and it is suitable for a wide range of applications. The external installation system includes a plate to connect the panel to the floor and another to link the panels together.



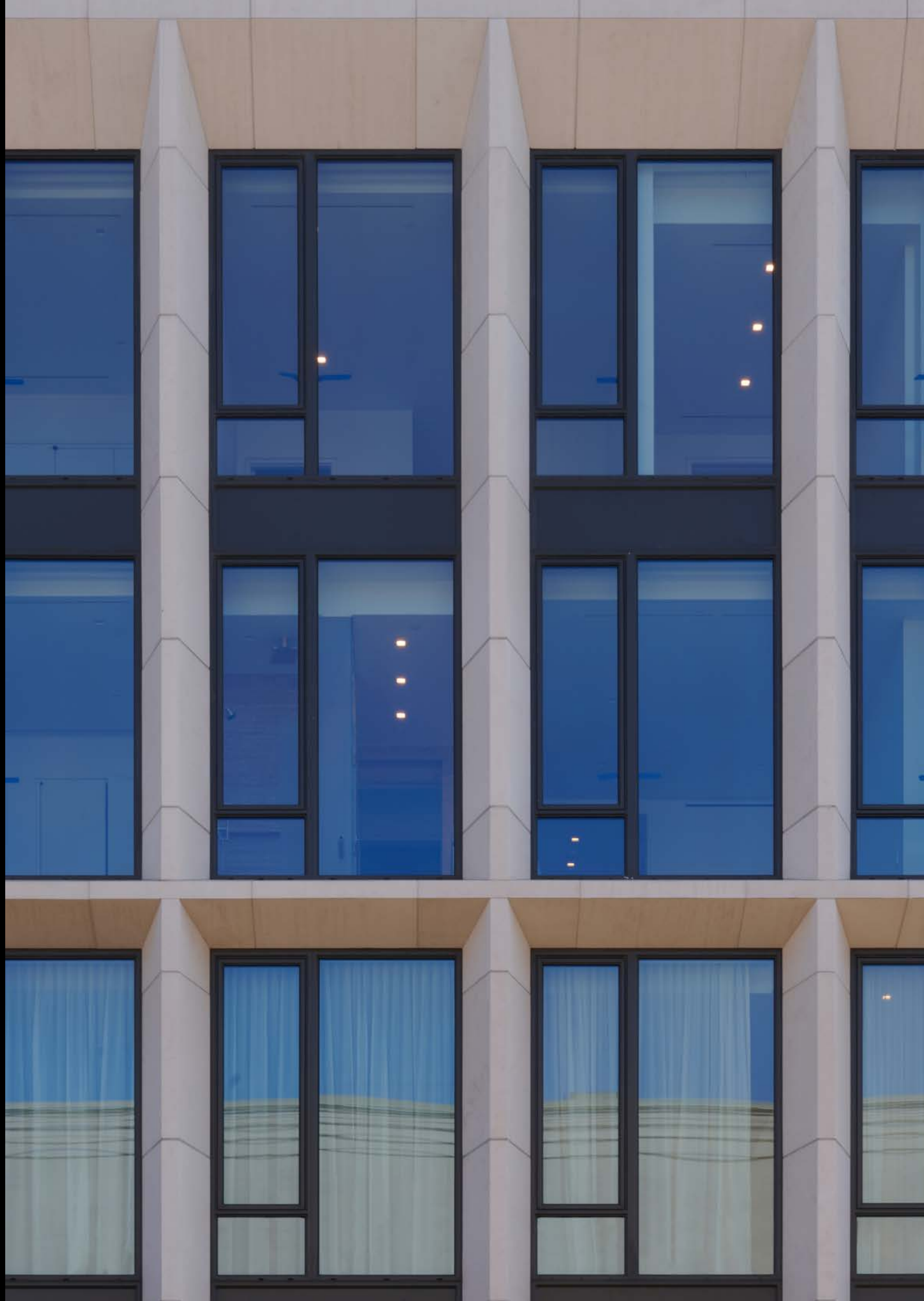
INDOOR SYSTEM

EasyAir is extremely versatile and is also well-suited for indoor spaces. The indoor installation system features a single plate that attaches directly to the wall using high-strength screws, providing both durability and aesthetic appeal.



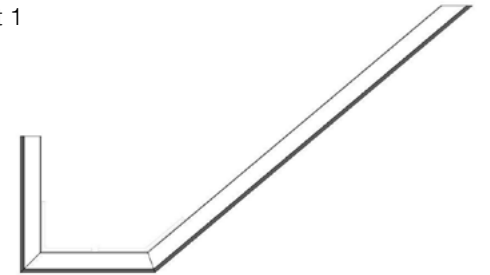


Monolithic Architectural Elements

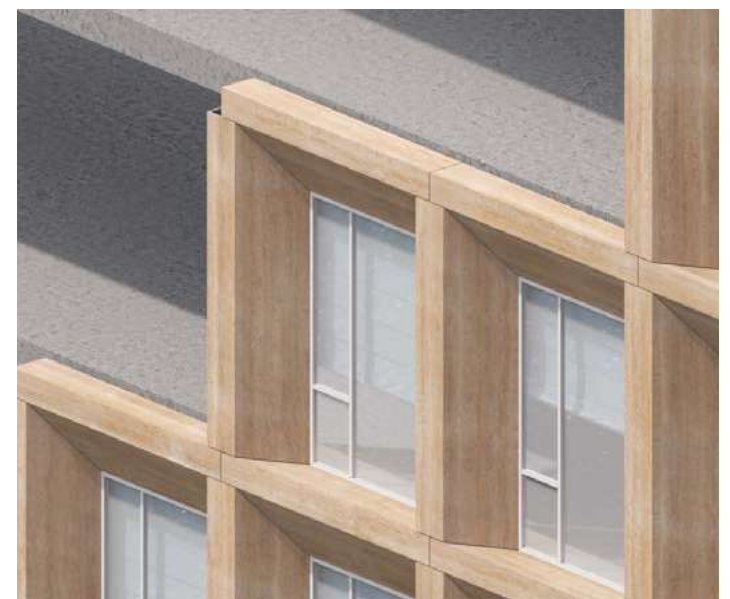
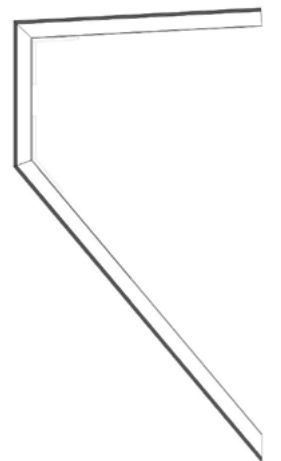


The GammaStone Air system offers versatility and flexibility, enabling customized monolithic elements for beams, columns, and façades. Its seamless design supports diverse aesthetic needs and sustainable urban reuse.

Monolithic element 1



Monolithic element 2

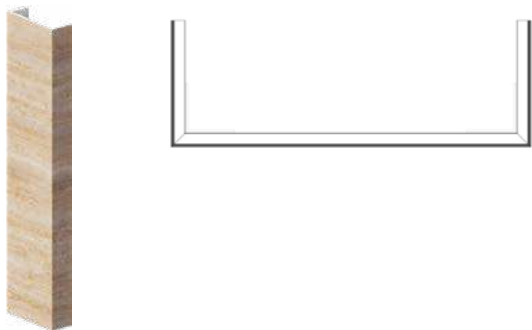


Columns and String Courses

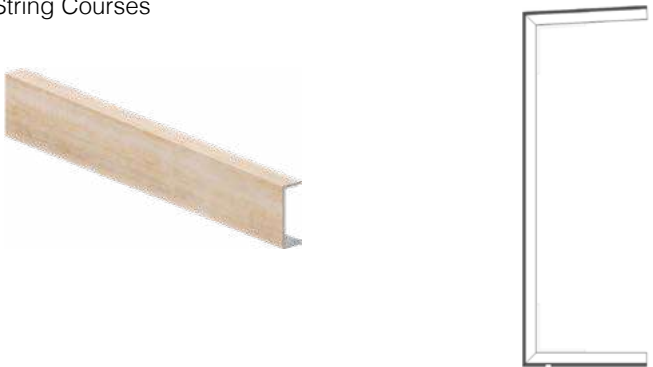


GammaStone produces pre-assembled monolithic columns and string-courses, enhancing spaces with perfect finishes and allowing system integration. String courses add decorative versatility to claddings and ventilated façades.

Column



String Courses

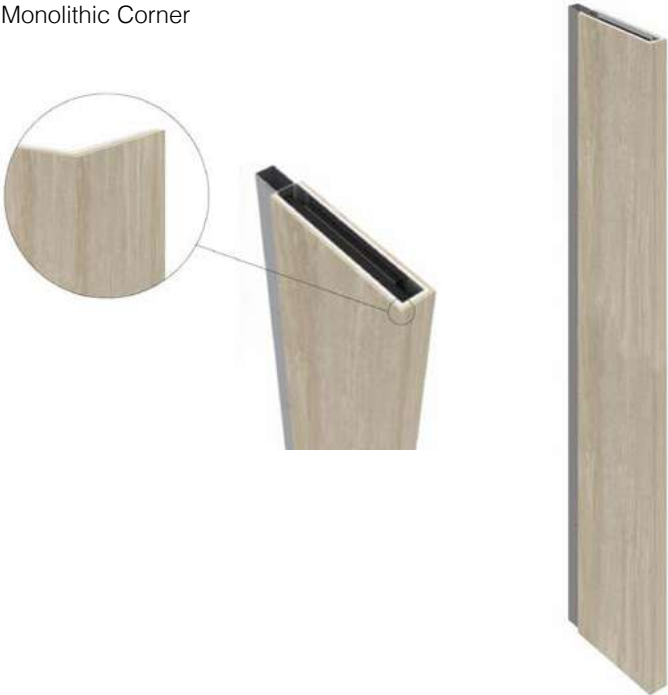


Fin

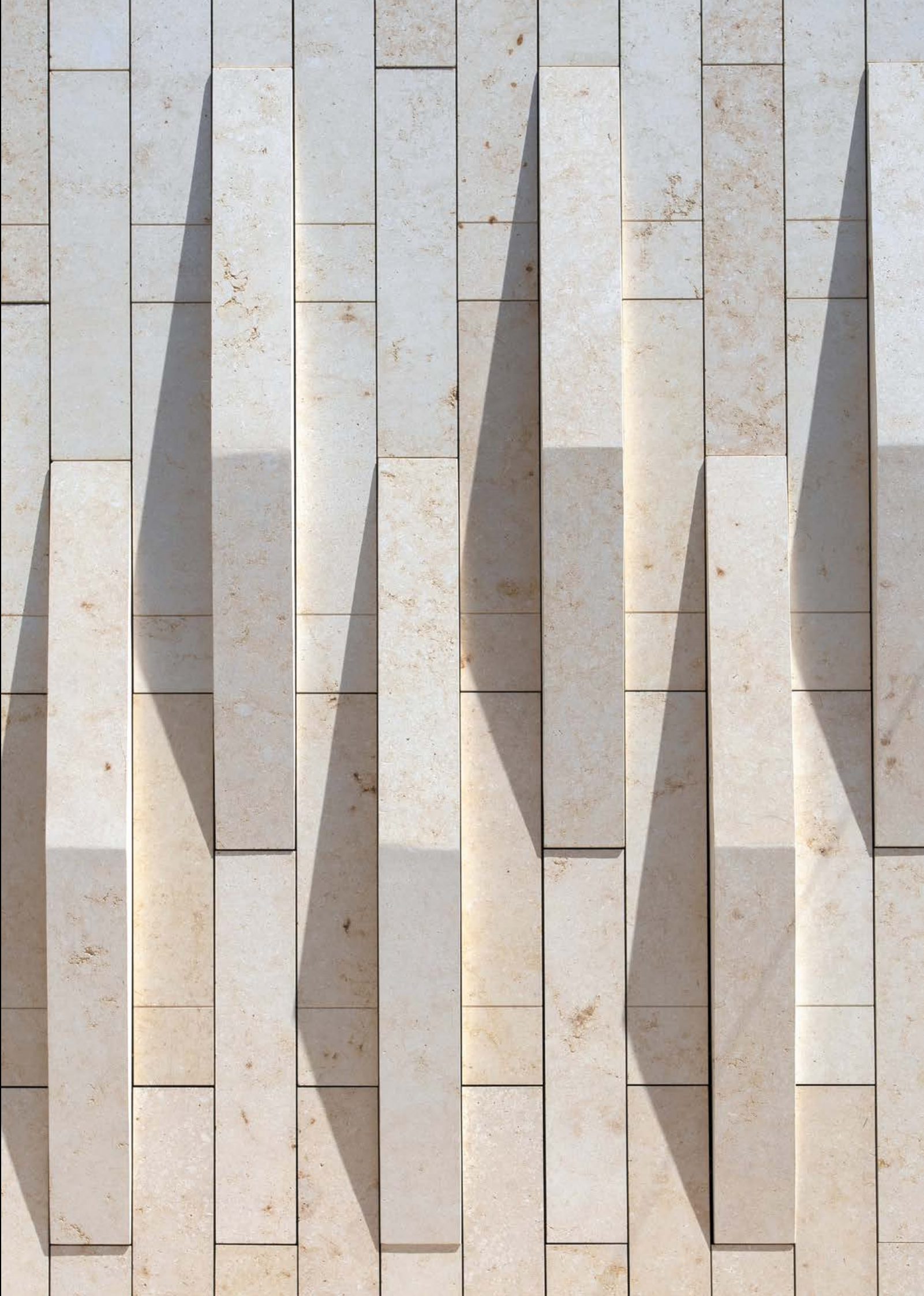


The GammaStone Fins system combines innovative design and high performance for vertical screens with a monolithic aesthetic. Made with lightweight large-format panels with a minimum thickness of 10 cm, they ensure lightness, durability, and quick installation on curtain walls.

Monolithic Corner



Corner Types



Our long experience guarantees corners fabricated respecting the highest finishing standards. Imagine any material whose joint is almost invisible, in a way that the edges of some natural materials seem bent and not joined.



Monolithic 90° Monolithic > 90° Monolithic < 90° Miter



Quirk Miter Quirk Assembled Corner Light Butt Joint



Butt Joint Assembled Internal Corner

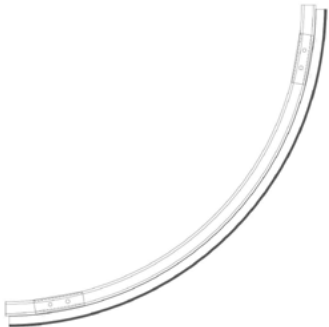


Curved Panels

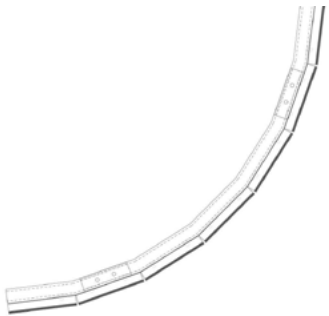


GammaStone produces Curved Panels in different materials, laboratory-made respecting all quality and security standards and ready to be installed.

Curved Panel



Segmented curved panel



Closed Joint



This kind of application allows GammaStone to offer a ventilated façade with the appearance of a typical full stone with grouted joints.

Closed joint



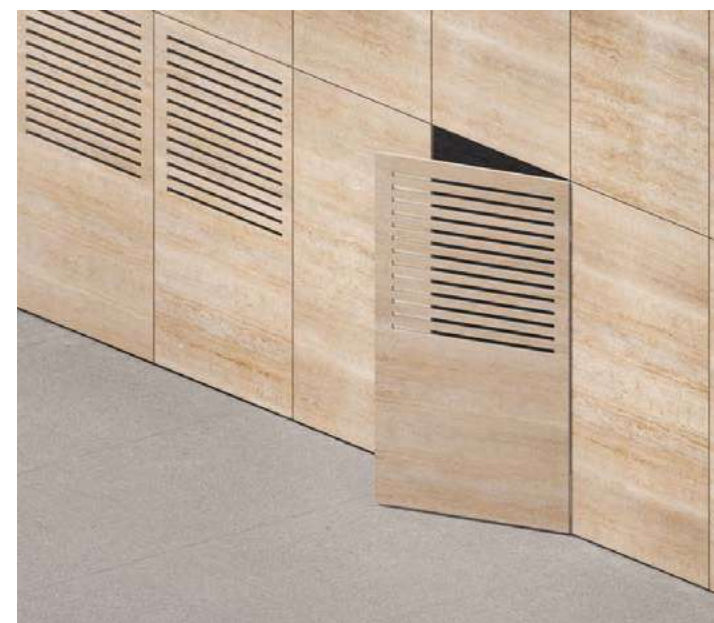
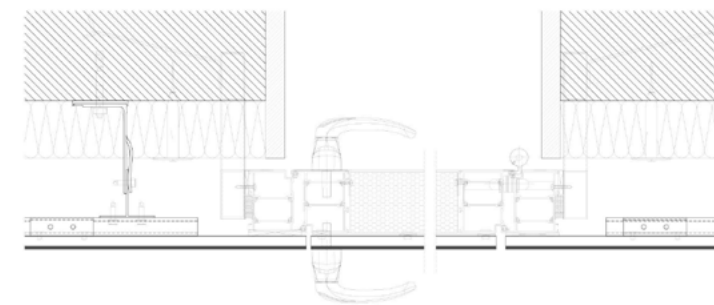
Hairline closed joint



Door Coating



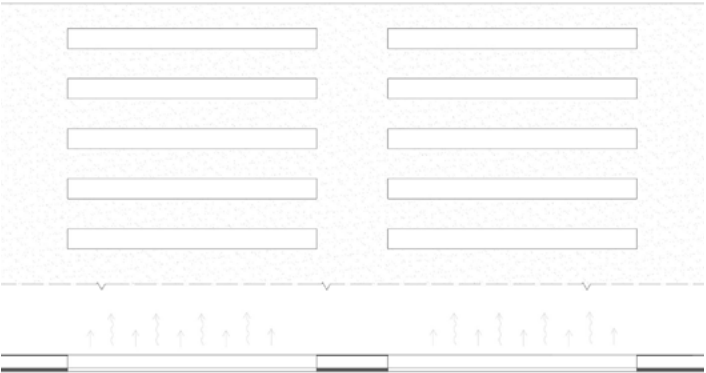
This solution makes it possible to achieve continuity between the façade and the door, providing an incomparable aesthetic effect. Thanks to the large panel sizes, the door will be made of one GammaStone panel with the same finish as the façade.



Ventilation Grid



The GammaStone panels can be drilled and installed to cover air ventilation systems.







Projects



Indiana Health University
USA / Indianapolis



Indiana State Archives Building
USA / Indianapolis



Microsoft Campus
USA / Redmond



Saint Francis Hospital
USA / Muskogee - Tulsa



New Offices dquadro
IT / Cuneo



2102 East First Street
USA / Brooklyn

Opal Residences
USA / New York

Architecture: Pliskin Architecture; FAB 314 AW;
JL Ramirez Architecture | Developer: Redhoek+
Photos: Luis Chavez

Architecture: Pliskin Architecture; FAB 314 AW
Developer: Redhoek+ Photos: Luis Chavez



Projects



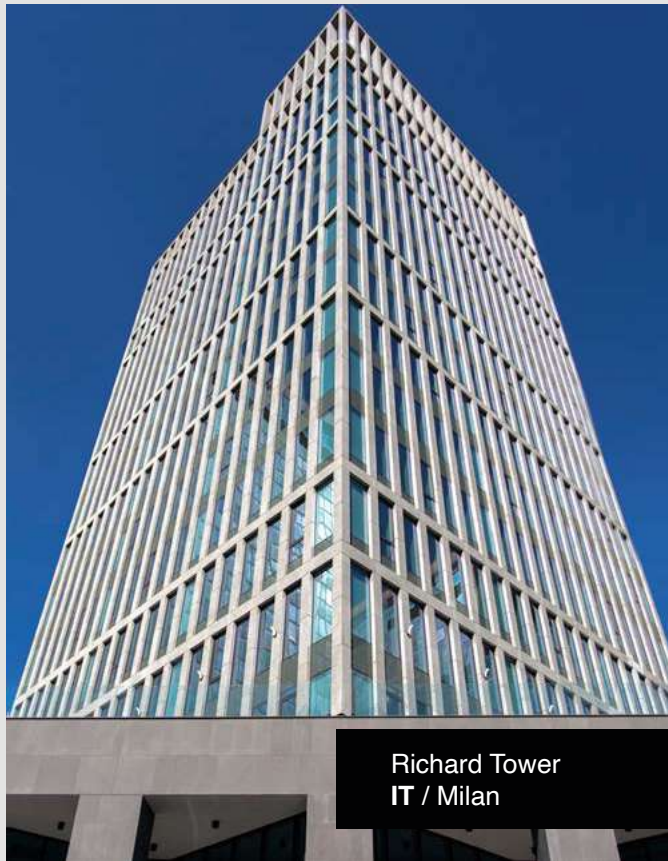
1214 Ocean Parkway
NY / Brooklyn



The Elisa
USA / New York



BVLGARI Ocean Mansions
UAE / Dubai



Richard Tower
IT / Milan



Fendi Private Residence
Switzerland / Crans-Montana



Ritz Carlton Villas
UAE / Dubai



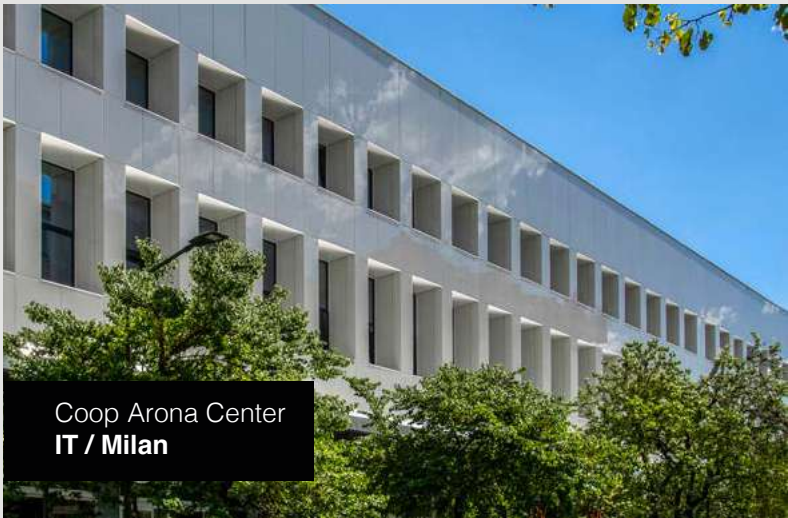
Hard Rock Cafe
USA / Las Vegas



Projects



Hyatt Place
USA / New York



Coop Arona Center
IT / Milan



Assicurazione Reale Mutua
IT / Turin



The Market Luxury Outlet
SMR / Città di San Marino



D&G Store
UAE / Dubai



Private House
INDIA / New Delhi



Projects



Chestnut Tower
USA / Philadelphia



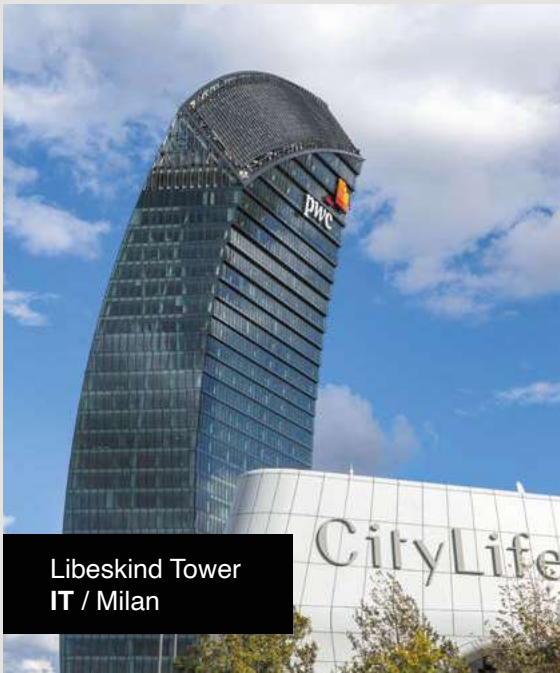
Maltz Performing Arts Center
USA / Cleveland



Sei Milano
IT / Milan



Symbiosis
IT / Milan



Libeskind Tower
IT / Milan



Hudson Site
USA / Detroit



Essex Crossing 3
USA / New York



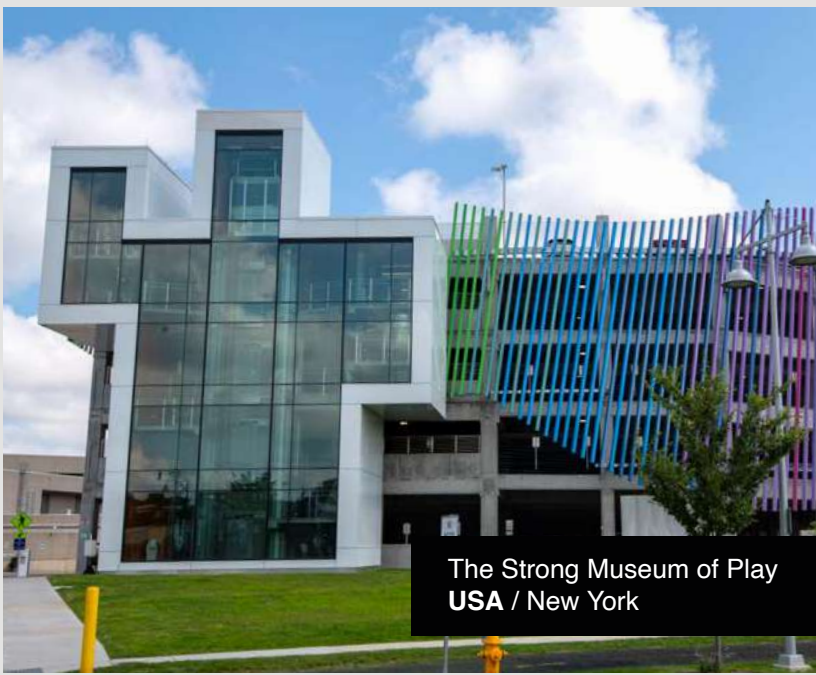
Projects



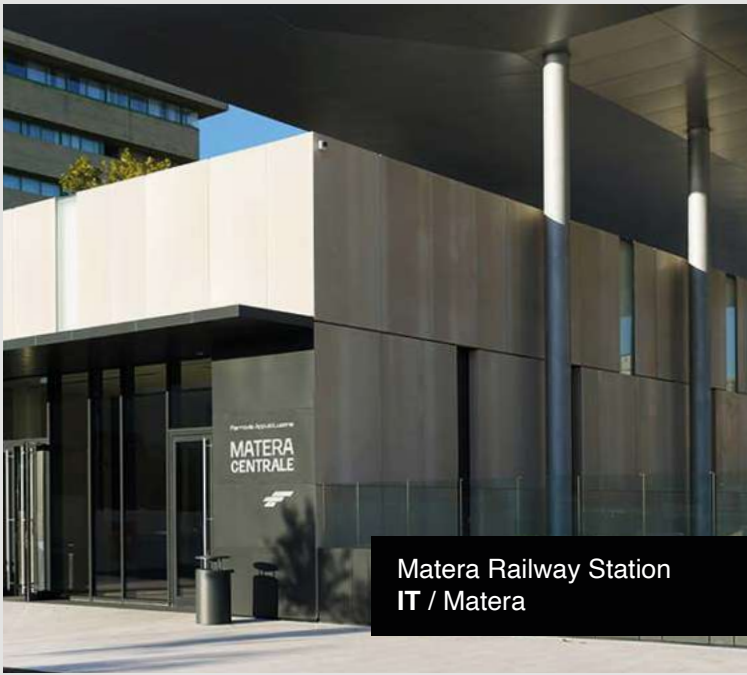
Residential Blding
IT / Milan



Prada Boutique
PA / Panama City



The Strong Museum of Play
USA / New York



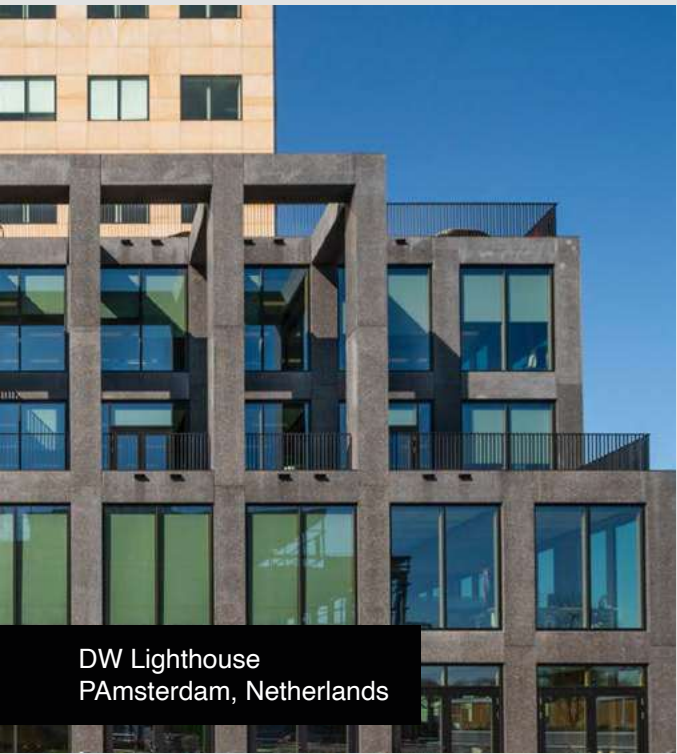
Matera Railway Station
IT / Matera



Millbrae Office and Life Sciences Campus
USA / Millbrae



Residence INN
USA / Buffalo



DW Lighthouse
PA Amsterdam, Netherlands



Loyd, Luxury apartments
Nijmegen, Netherlands

Production Plant



GammaStone - Production Plant

Loc. Quartaccio – Strada provinciale 74,
km 1,45 01034 Fabrica di Roma (VT) Italy



2 CNC Machines

1 Calibration Line

3 Splitting Lines

24 Assembling Work Stations

4 Anthropomorphic Robot

8 Press Line

1 Heating Process

1 UHPC Extrusion Line

5 Cutting Lines

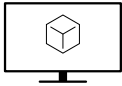
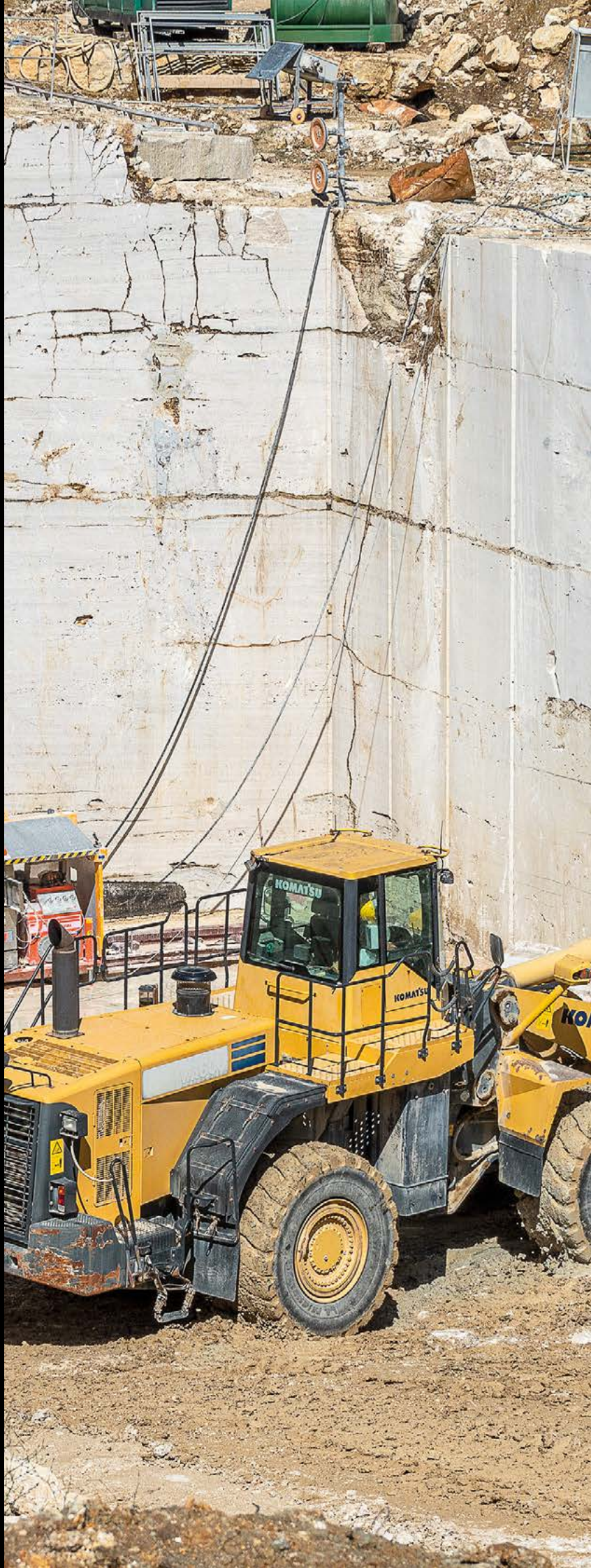
4 Strainght Line Ending Machine

1 Polish Line

1 Suerface Treatment Line



Services



GammaStone is at the forefront of the application of BIM software to building-façade engineering, allowing our clients to comply with project BIM requirements. GammaStone's BIM application includes clash detection between façade elements and surrounding construction, overall coordination between the structure and other trades. We can also translate the 3D façade system detailing into part fabrication drawings for manufacturing applications. We are adding BIM objects/ models of GammaStone panels in the following BIM "cloud" libraries and portals.



We can identify economical, aesthetically acceptable and structurally sound material options, and assist in its procurement for architectural stone cladding applications.



GammaStone is able to develop projects considering the different modules of the façade: jointless architectural elements made or facade components like openings, string courses or other nonmodular elements. Those elements are usually needed during renovations. GammaStone's Technical Department consists of a team of architects and engineersdedicated to developing projects through all phases of the design process.



GammaStone excels in project management, overseeing the entire production process from design to delivery with efficiency and professionalism. With a focus on detail and customer care, the company provides high-quality, personalized solutions for architectural cladding in both residential and commercial sectors. Backed by experience and a skilled team, GammaStone ensures precise scheduling and timely project completion.



The static calculations consider a uniformly distributed unit load. The loads used for the different sizing procedures are evaluated using the principle of superposition. The procedures for designing all the elements of the façade are conform to the following combinations considering the most significant stresses. Note: the design of the façade elements will be provided for the combination of the most relevant load. Details relating to the design of the shelves, to the fastening of the bracket to the base material and fixing of the profile to the bracket are shown in separate documents (statics of the system)



Our technical department develops the drawings for each project related to the installation plans or tables of laying; starting from the design, along with the production and the packaging. The different phases meet the same criteria and follow the priorities to the final assembly stage. Each piece is accompanied by the technical details and the identification codes associated with the schedule of the entire project.



Installing the GammaStone façades is extremely simple and safe. Thanks to the collaboration of leading companies in the production of anchorage systems that are already of well- known and tested anchorage systems. The fitter is equipped with all specific indications for installation. Thanks also to the extremely reduced weight of the panels, installing is easier than with other ventilated façade solutions.



Certifications

The company has the ISO 9001 certification issued by IMQ (Istituto Italiano del Marchio di Qualità), Italy's most important certification body and a European leader in assessments and laboratory testing for safety, quality, and sustainability. Our products are a combination of visual, technical and design quality flawlessness. The reliability and aesthetic perfection of our surfaces and facades are now an undisputed fact, accredited by important international certifications for the full range of products.

Over 200 tests in the best leading European and American laboratories

GAMMASTONE AIR PANEL

All GammaStone AIR panels (glass, stone Natural and porcelain tiles) have underwent the rigorous testing required by international regulations. The performance results are striking, all GammaStone AIR products have excellent design life and performance characteristics. The results also confirm that GammaStone AIR panels which are installed outdoors can resist in the most extreme conditions.

GAMMASTONE AIR FAÇADE SYSTEM

To ensure maximum safety, the GammaStone AIR façades have been subjected to rigorous tests required by the ETAG standard guidelines, conducted at the Istituto Giordano. The sample under test is a portion of the ventilated façade with concealed hangers which consists of the supporting structure in extruded aluminum profiles and brackets, an external cladding of 33000 x 1000 mm sandwich panels with a thickness of 15 mm finished with gres porcelain tiles.

WIND LOAD RESISTANCE

The test was performed in accordance with the EOTA standard guideline (European Organization for Technical Approvals) ETAG 034-1:2012 April 2012 "Guideline for European technical approval of kits for external wall claddings - Part I: Ventilated cladding kits comprising cladding components and associated fixings." The sample was mounted on the test bench and was subjected to the test of resistance to wind load in depression, with measurement of the deformations under load and detection of residual deformations according to paragraph 5.4.1 "Wind load resistance" ETAG 034-1 : 2012. The test results proved to be exceptional in depression 4610 Pa (470 kg/sqm). Test report No. 309028

IMPACT STRENGTH

- The test was performed in accordance with the standard guidelines:
- ETAG 034-1:2012 April 2012 "Guideline for European technical approval of kits for external wall claddings - Part I: Ventilated cladding kits comprising cladding components and associated fixings
 - UNI EN 14019:2004 01/11/2004 of Curtain walling
 - Resistance to impact
 - Performance requirements

This test also produced extraordinary results. The panel resists to impacts by of 0.5 and 1 kg hard body and 50 kg soft body. TEST REPORT No. 309029





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